This installation instruction applies to __ALL__ of our floor marking products including our floor signs and Invictus Bull® Invictus Bear® Invictus Tiger® Safety Grip® Safety Walkway® products.

*If you are using Invictus Floor Tapes with the automated application machine please refer to the specific instructions that come with the applicator.

1). Material storage

Always ensure that material is kept in dry, warm conditions in the original protective packaging.

2). Surface Preparation

A clean, dry surface is essential. If there is grease/oil present we recommend an IPA cleaner, but other cleaners are acceptable. Prepared surface should be above 10ºC.

3). Porous Surface Sealing

If applying to a surface that may be susceptible to water retention we recommend sealing it prior to application to prevent water attacking the adhesive. Toluene based primers are ideal, we recommend our own product for this job. Apply a thin coat of sealer to the cleaned surface using a paint brush, then leave to dry.
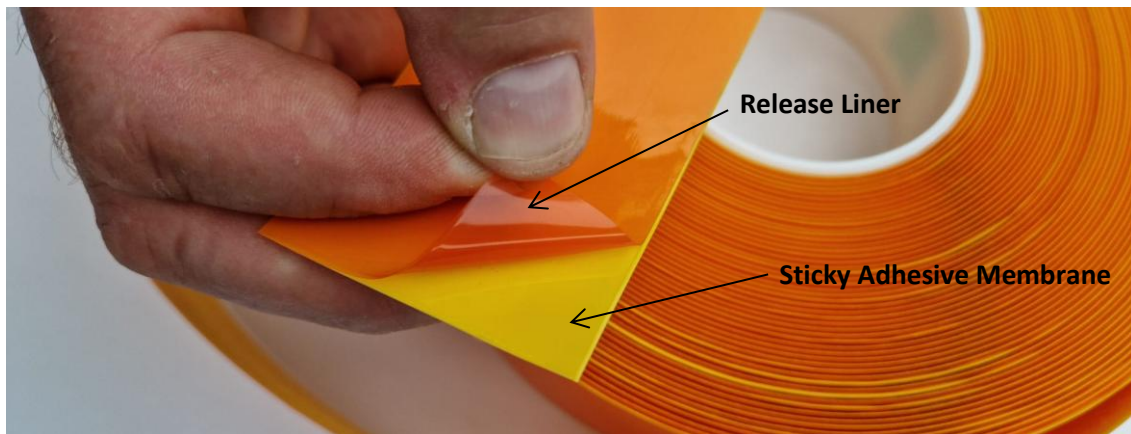
4). Application

When starting a new roll of tape, we recommend that the factory edge is moved. Using a sharp knife or a pair of sharp scissors, remove approximately 5mm in length from the start of a brand new roll as shown below:

Slowly peel back part of the release liner. The liner should come away from the tape with ease leaving the adhesive membrane intact.

When applying, press the adhesive firmly onto the prepared surface and slowly keep peeling back the liner. Use a hand roller to ensure the tape's adhesive backing has 100% contact with the surface.

Finish!

If correctly applied, the tape can be walked on straight away, though you will get maximum benefit from the adhesive system after 48 hours. **Try to avoid the use of heavy traffic for at least 48 hours.**

Increased Performance Longevity

To prolong the life of your tape, especially in settings with constant heavy traffic use, our Edge Fix can be used.

Immediately following the new installation of our floor products, apply a thin bead of Edge Fix to the edge of the product and allow to the Edge Fix to cure.